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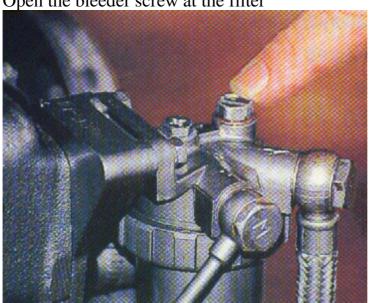
## Bleeding the fuel system Yanmar 2GM20

After cleaning the filter, the fuel system must be vents.

Attention! It's only recommended to technically experienced owners to do the following jobs. There is a high risk of injury from rotating parts and in the work in accordance with item 6 additional risk of injury by exiting under high pressure diesel fuel. Use safety goggles and gloves!

In case of any doubt, it is better to order a technician for this work.

1. Open the bleeder screw at the filter



- 2. Use a rag to catch the fuel
- 3. Pumping diesel with the hand lever on the fuel pump until diesel is coming out with no bubbles. If you can move the lever only a little bit, you must rotate the engine manually a bit. To rotate the engine put the two decompression lever to "no compression".
- 4. Close the bleeder screw
- 5. Start the engine and run it for a time with medium-speed to ensure that the system is fully vented and the engine didn't stop
- 6. If the engine goes off do again as described above, and in addition vent the connectors of the two high-pressure injection pump lines at the injection pump. Wrap a rag around the screws to protect you from diesel which is coming out with high pressure!

Use safety goggles and gloves!

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Attention! Diesel fuel with high pressure can cause serious injuries. Use safety goggles and gloves! In case of any doubt, order an expert to do these services.